Technical Data Sheet

ARMIDUR L150
Polyester Primer

Description
Primer with excellent adhesion and corrosion resistance over aluminium.

Application
Suitable for coil- and spray application. Specially designed for top coats on the basis of Fluoropolymer.

Processing and Reducing

Delivery viscosity	110 +/- 10s DIN 4 mm
Process viscosity (coil)	90 +/- 5 s DIN 4 mm
(spray)	30 +/- 5 s DIN 4 mm

Special Notes
The information contained in this technical data sheet is based on general technical standards and is meant for specialists. Any changes in the recommended operating procedures or specified environmental conditions may influence the results significantly. Our guarantee covers only the quality of the material delivered. We do not undertake any responsibility for the application. In case of doubt, we recommend contacting our Technical Service. Our products are under constant development. Therefore please note date of issue of our technical data sheet and ask for latest edition.

Safety Measures
ARMIDUR L150 contains solvents and is combustible, and must therefore be protected from heat and kept away from naked flames. Ensure that ventilation is adequate and do not inhale vapours. All regulations regarding work hygiene and operational measures must be observed.

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Binder	Polyester	
Gloss (ECCA T2)	N/A	
Colours	Grey-white	
Substrate	Aluminium chromized	
Thinner	V333	
Storage	6 months in original, unopened packaging	
	spray application	coil application
PMT	170 °C	224 - 241 °C
Lab Oven	180 °C	250 °C
Dwell Time	10 - 20 min.	60 sec.

MEK-Test (DH/1 kp)	> 25
T-Bend adhesion	N/A
T-Bend (ECCA T7)	N/A
Pencil Hardness (ECCA T4)	N/A
Impact Test (ECCA T5)	25 inch GT 0

Solids content	57 +/- 2% by weight 38 +/- 3% by volume
Density wet	1,15 +/- 0,02 g/ml
Density dry	1,45 +/- 0,10g/ml
WFT	11 - 34
DFT (ECCA T1)	5 - 15 µm
Coverage	380 m^2/kg/µm

	ARMIDUR L150	**Thinner V333**
Flashpoint	34 °C	25 °C
Toxicity class	4	4
BAGT No.	619004	619004
Danger class RID/ADR	N/A	3, III

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