# VERNICRON<sup>®</sup> CC Fluoropolymer Coil Coating Top Coat

## **Product Range**

VERNICRON® CC L131	Plain Colors
VERNICRON® CC L134	Metallic Colors
VERNICRON® CC L135	Clear Coat

## **Product Description**

Vernicron CC is an ultra-durable fluoropolymer coil coating system which is extremely long-lasting, opening limitless possibilities for designing surfaces:

- no gloss limitations from matt to high gloss.
- no color limitations solid colors, anodized and metallic colors, special effects for unlimited realization of ideas and dreams.
- Low maintenance surface with easy-to-clean properties and high dirt repellence allowing long cleaning intervals.

Vernicron CC proves exceptional color fidelity over a long life and resists degradation by UV radiation and attack by airborne pollutants, salt, wind-driven sand and chemicals. Excellent flexibility of the coating allows postforming of coilcoated metal into intricate shapes.

#### **Areas of Application**

Vernicron CC is used on aluminium, aluminized and galvanized steel for buildings and architecture: These longlife architectural coatings are applied to a broad range of building types – from residential and institutional to commercial and industrial – and can be used on a wide variety of building elements from metal roofing to mullions, copings to column covers, wall panels, skylights, etc.

#### **Application and Dilution**

Standard viscosity @ 20 °C:	
Delivery viscosity	110 $\pm$ 10s DIN 4 mm
Application viscosity	90 $\pm$ 10s DIN 4 mm

## **Special Notes**

The information contained in this technical data sheet is based on general technical standards and is meant for specialists. Any changes in the recommended operating procedures or specified environmental conditions may influence the results significantly. Our guarantee covers only the quality of the material delivered. We do not undertake any responsibility for the application. In case of doubt, we recommend contacting our Technical Service. Our products are under constant development. Therefore please note date of issue of our technical data sheet and ask for latest edition.

#### **Safety Measures**

Vernicron CC contains solvents and is combustible, and must therefore be protected from heat and kept away from naked flames. Ensure that ventilation is adequate and do not inhale vapours. All regulations regarding work hygiene and operational measures must be observed.

### **Technical Data**

Binder	Fluoropolymer	
Gloss (DIN EN 13523-2)	5 - 85 units	
Colors	RAL, NCS, VAG or according to sample	
Substrate	Aluminium + steel	
	Cleaning and pre-tre DIN EN 12487.	eatment according to
Pre-treatment	The substrate has to products, tinder, oil, release agents.	be free of oxidation grease or mold
Primer	Armidur L150	
Thinner	Solvesso 150	
Packaging	200 - 220 kg barrels	
Storage	6 months in original, unopened packaging	
PMT Lab Oven Dwell Time	243 - 249 °C 265 - 305 °C 30 - 45 sec. (depending on substrate thickness)	
MEK-Test	> 100 DH	
T-Bend adhesion	Gt 0	
	T1 - 2	
T-Bend (DIN EN 13523-7)	T1 - 2	
T-Bend (DIN EN 13523-7) Pencil Hardness (DIN EN 13523-4)	T1 - 2 Standard F – H (up to 4H upon requ	est)
Pencil Hardness	Standard F – H	est)
Pencil Hardness (DIN EN 13523-4) Impact Test (DIN EN 13523-5)	Standard F – H (up to 4H upon requ 1 x 25 inch GT 0	est)
Pencil Hardness (DIN EN 13523-4) Impact Test	Standard F – H (up to 4H upon requ	est) } RAL 9007
Pencil Hardness (DIN EN 13523-4) Impact Test (DIN EN 13523-5) Solids content	Standard F – H (up to 4H upon requ 1 x 25 inch GT 0 $45 \pm 2\%$ by weight $37 \pm 3\%$ by volume	} RAL 9007
Pencil Hardness (DIN EN 13523-4) Impact Test (DIN EN 13523-5) Solids content Density wet WFT DFT (DIN EN 13523-1)	Standard F – H (up to 4H upon requ 1 x 25 inch GT 0 $45 \pm 2\%$ by weight $37 \pm 3\%$ by volume $1,05 \pm 0,02$ g/ml $50 \pm 3$ µm $20 \pm 1$ µm	} RAL 9007

(replaces edition 04.18)

04.21

MONOPOL

COLORS