

Category	Primer	Intermediate coat 1	Intermediate coat 2	Top coat	Total DFT
<b>C2 h</b>	1x80 µm DUOPOL PU Steelcolor PUR One-coat paint				80 µm
<b>C3 h</b>	1x120 µm DUOPOL EP Steelguard EP Primer			1x60 µm DUOPOL PU PUR Top coat	180 µm
<b>C4 h</b>	1x180 µm DUOPOL EP Steelguard EP Primer			1x60 µm DUOPOL PU PUR Top coat	240 µm
<b>C5 h</b>	1x100 µm DUOPOL Z60 EP Zinc dust primer	1x100 µm DUOPOL EP MIO paint		1x60 µm DUOPOL PU PUR Top coat	260 µm
<b>C5 vh</b>	1x100 µm DUOPOL Z60 EP Zinc dust primer	1x90 µm DUOPOL EP MIO paint	1x90 µm DUOPOL EP MIO paint	1x40 µm VERNIDUR FP Fluoropolymer Top coat	320 µm
<b>C5 vh</b>	1x120 µm DUOPOL EP Steelguard EP Primer	1x100 µm DUOPOL EP MIO paint	1x100 µm DUOPOL EP MIO paint	1x40 µm VERNIDUR FP Fluoropolymer Top coat	360 µm